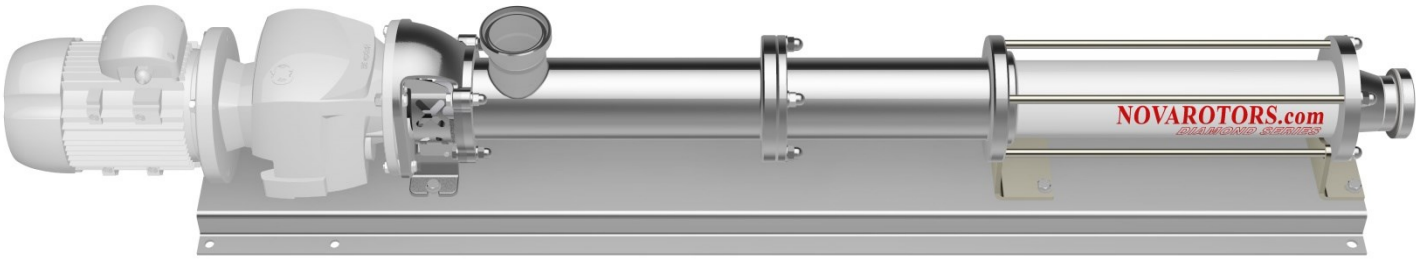
NOVA ROTORS®
Progressing cavity Pumps

OUR POWER, YOUR SATISFACTION



DIAMOND SERIES

Sanitary pumps

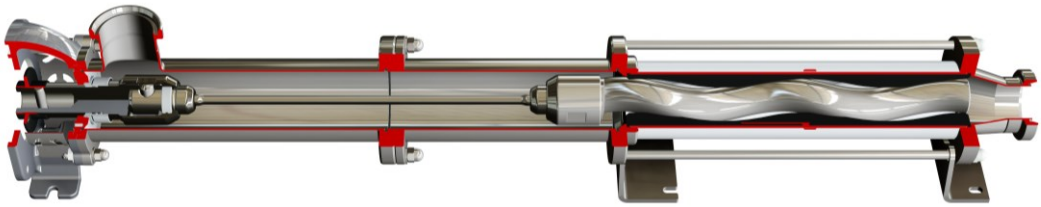
DXF / JXF / FXF series

XF

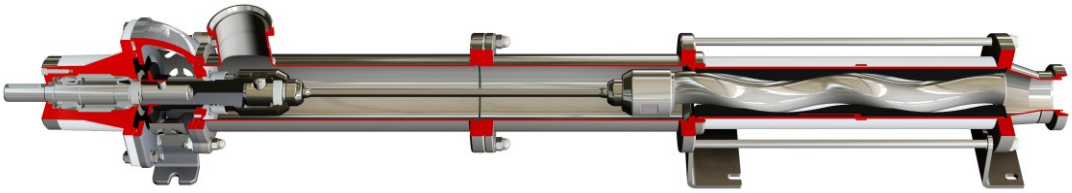
DX Hygienic Series

The DX hygienic pump series is state of the art for the food, pharmaceutical, chemical and cosmetic industries. The complete sanitary design, in compliance with standards EHEDG and 3A, ensures maximum sanitization and is manufactured in accordance with the EC 1935/2004 food regulation. These pumps are top rated for " Clean In Place" and " Sterilizing In Place". The geometry of the pumps is designed specifically to allow drainage and avoid dead zones. Each component is manufactured with the highest level of finish and utmost cleanliness.
As well as the parts that come in contact with the product, the block and base plate (when requested) are made of stainless steel (standard in AISI 304).
The available fittings include DIN 11851, DIN 11864, Clamp ISO 2852, Clamp ASME-3A, Clamp DIN 32676, RJT, SMS 1145 and lastly Garolla and Macon for the wine industry.
The complete range of pumps can be manufactured with block construction (DXF SERIES), bearing housing with independent shaft (JXF SERIES) or bearing unit with plug-in shaft (FXF SERIES).

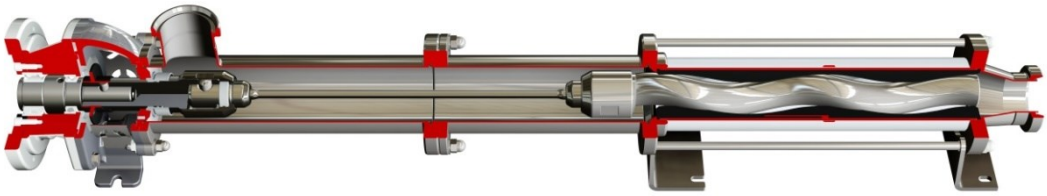
- **DXF Series:** the drive is coupled directly to the pump via a flange. This solution is extremely cost effective and compact, considerably reducing installation costs and simplifying maintenance. The forces generated by the hydraulic part are supported by the drive itself. Each drive used is adequately selected based on their specific technical parameters and are subject to numerous duration tests with heavy loads.



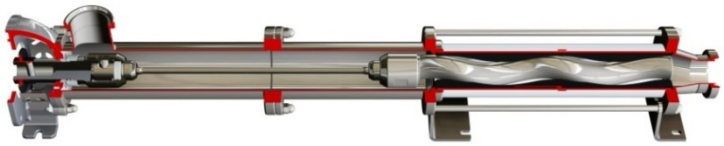
- **JXF Series:** the drive is connected to the shaft inlet via a flexible coupling. This configuration is the best solution in terms of performance and durability. All the forces generated by the pump are absorbed by the bearings in the housing. These bearings have very high resistance against loads. They are assembled with extreme precision on the highest quality manufactured parts. It is the best solution when you want to guarantee duration and reliability, yet with greater installation space requirements. The bearing unit designed by us is modular and can be adapted to a DX Series pump with lantern. It is state of the art for this type of installation.



- **FXF Series:** the drive is connected directly to the pump via a flange of the modular bearing unit. This is the most versatile solution because it allows to use gearbox with flange and standard output shaft, the connection with hydraulic and pneumatic motors, by keeping the simplicity and the compactness of the classic coupling flange solution and at the same time it ensures total reversibility and higher performance of the bearing unit. This modular bearing unit can be applied on all the Diamond series pumps and it allows a quick maintenance of the drive. FX is synonym of modularity and reliability with any kind of drive.



DXF Serie



The DXF serie is a hygienic pump with pin connection and without rubber sleeve. It is the solution with the best sanitisation characteristics thanks to the design of the casing and the rotating parts completely free of dead zones and stagnation. The joint is designed perfectly hygienic and free from dead zones, suitable for any type of fluid.

The DXF serie is designed according to EHEDG (European Hygienic Equipment Design Group) regulation. The sanitary open pin transmission is the best sanification solution in cleaning cycle phase. The pump guarantee the inside cleaning by cleaning in place, respect the standard DXO, reduced up to 35% of quantity of cleaning agent used during the cleaning cycle getting an economic saving. Lower flow rate to cleaning in place is lower chemical product using and is lower stress hydraulic components (in special the stator) therefore greater during the components.

DXF serie EHEDG design



Flexishaft joint (DXF serie): the flexishaft joint, is the best solution of reability for application with any type of product, lubricant and not-lubricant. Without rubber sleeve, it is the optimal solution both for the sanitary and industrial application. The transmission shaft made of a special alloy is the main element of the transmission able to compensate for the eccentricity of the transmission movement.



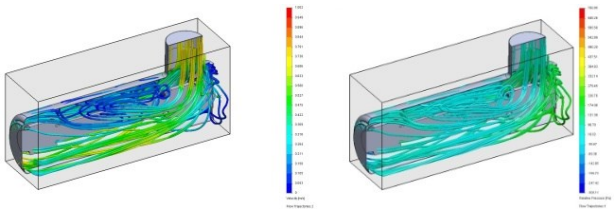
Materials: the parts in contact with the product of the Diamond DXF series pumps can be in stainless steel (AISI 304 e AISI 316) and titanium alloy, on request in other materials such as Duplex and Super Duplex. All parts have excellent finishes and the casings are polished to ensure utmost sanitization of the surfaces.

Low pulsating flows: tensional stress and pulsating flow very low. The effect of the centrifuge is reduced to the minimum thanks to the low operating rotations and the mainly axial development of the pump.

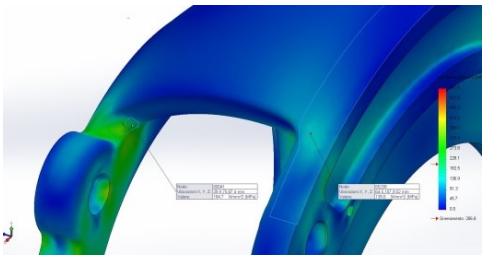
Efficiency: maximum performance level, exceptional operating efficiency thanks to the optimum volumetric yield and high pressure and consumption reduced to the minimum. All the Diamond series hydraulics were calculated to guarantee the maximum found on today's market.

Performance: duration, efficiency, reliability and low consumption. With the Diamond series, we have reached the maximum levels of technological development in every aspect.

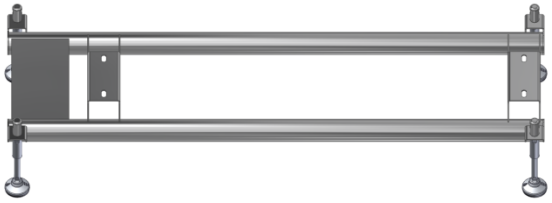
CFD analysis: the x sanitary series is designed to guarantee the maximum sanification inside casings. Using the computational fluid dynamic CFD was optimized the internal design of the machines by checking the turbulence and washing rates based on the correct flow rate during the sanitization cycle.



FEM calculation: the structural components of X series sanitary pumps are designed by the finite element method FEM. The geometries refine to have optimize the weight and the cost of each component.



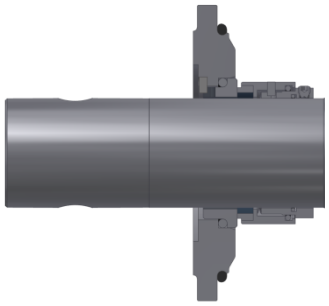
Base plates: the base plates are characterized by considerable thicknesses are very strong. They are made in stainless steel as standard. They can be provided with hygienic housing, with adjustable anti-vibration, in the trolley version or on skids, based on the client's specifications.



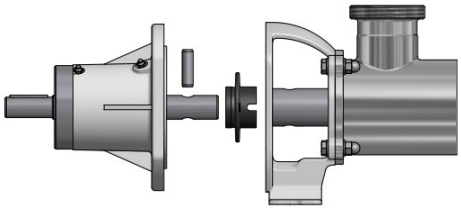
Versatility: the Diamond series was designed to be versatile whatever its use. For this reason it can be set up with optionals and accessories suitable for every field of application. As well as the above, the peculiar features of the single screw pump are naturally taken advantage of with various types of fluids pumped, from low to the highest viscosity, clean and containing solids varying in size and nature.

Quality each part is manufactured according the highly restrictive quality specifications. Finishes and precision of each part are the basis of each pump manufactured. All parts are subject to specific controls based on their characteristics and functionality.

Shaft sealing: different sealing systems can be installed, each solution being suitable to specific usage The types available are: single acting mechanical seal, with quench, double acting mechanical seal back to back or tandem. The type of seals are all interchangeable on the standard pump. Each solution was carefully engineered while taking into consideration all the operating conditions. You can also install various types of mechanical seals based on the application. The inner seals are in the advanced position for greater coverage of the pumped product, promoting its duration and cleaning.



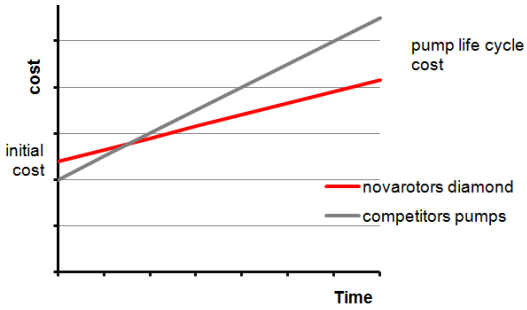
Modularity: the Diamond series is based on the concept of modularity in every characteristic: hydraulic parts, casing, seals, base plates, housing, drive shafts. Each part can be manufactured in a series of variants without changing the structure of the machine, while keeping the main spare parts standard.





Motorizations: all the drives which are installed on the Diamond series have been tested for long periods and subject to strict and rigorous technical checks. We can install both electric and hydraulic motors.
All the models of reducers and variators present determined characteristics in terms of strength, size of the bearings and the quality of the gears.

Maintenance: the Diamond series is designed to ensure easy maintenance and normally require on the replacement of a minimum number of components .
In particular the joint bushes allow the replace of the same without having to replace shafts and rotors.
The costs of maintenance are really reduced . The cost of the pump, considered in his full life cycle , is highly competitive .

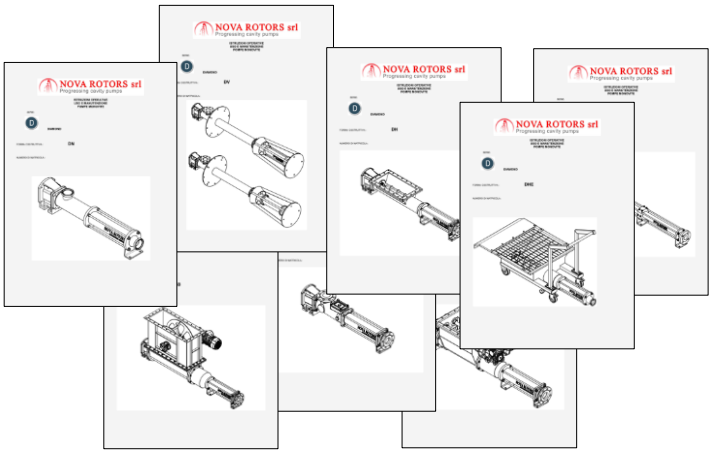


Cost / benefit : the Diamond series , thanks to the compactness of its elements combined technical success without comparison at very competitive costs . The modularity allows you to make the right solutions depending on the application to avoid paying for features you do not need , all in favor of competitiveness

Selfpriming: the peculiarities of hydraulic parts of the progressive cavity pump allow excellent selpriming (up to 7m) . The Diamond series were designed to create the minimum loss possible in the pump body , thanks to large sections and a joint compact design and fluid dynamic .

Ease of installation: the pumps of the Diamond series are easy to install due to compactness, simplicity of operation and operational flexibility thanks to the various features included.

Detailed documentation: each pump go with clear and detailed operating instructions. Orders are followed by experienced and qualified staff that integrates in providing detailed documentation on demand and specific for the product supplied.



Detailed characteristics



CIP connection built into pump body. This option enables insertion of washing fluid in the pump body to clean hygienic pumps in the best way possible. Manufactured tangential to the body, it avoids stagnation and enables efficient drainage of the fluids.

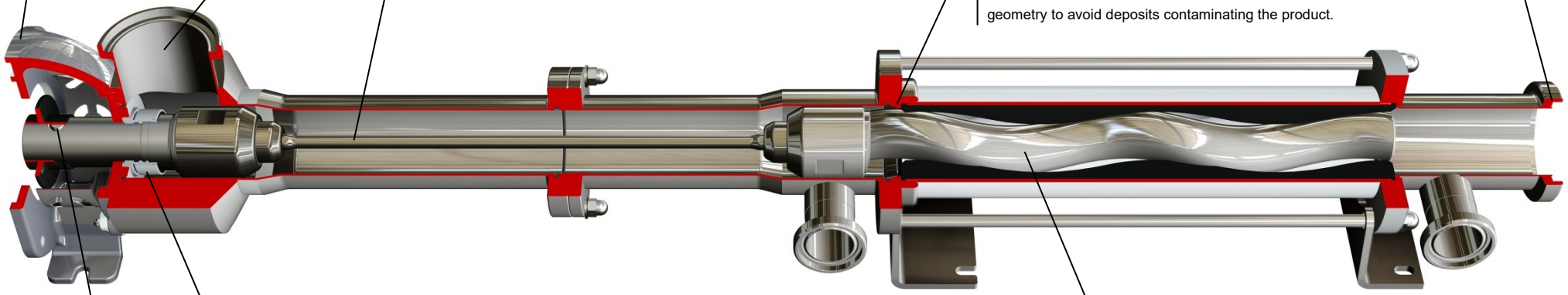
Lantern manufactured as standard in stainless steel
Extremely strong and designed for easy cleaning

Ample suction sections enable excellent drying capacity and makes pumping of viscous substances efficient.
Design free of dead zones or stagnation points.
Polished casing for improved cleaning in CIP and SIP phases
Foodstuff fittings DIN 11851, DIN 11864 or Clamp ISO, ASME, DIN as standard

Rotating parts in stainless steel and titanium alloy. Each part has a highly precious finish to improve sanitisation
Various drive shaft options based on needs

Output sections suitable for reduced load loss
Eccentric cone to avoid dead zones or stagnation points. Polishing improves cleaning in CIP and SIP phases
Foodstuff fittings DIN 11851, DIN 11864 or Clamp ISO, ASME, DIN as standard

The stator funnel is manufactured with rounded geometry to avoid deposits contaminating the product.



Various seal systems available, including:
inner single mechanical seal with and without quench, internal and external single mechanical seal, double back to back and tandem mechanical seals
The position of the seal is advanced for maximum transfer of the product flow. This improves the duration of the seal thanks to the greater convection that facilitates cooling. Product stagnation on the seal is avoided.
The quench and double seals should be driven by seal supply systems, suitable for the process, also API compliant upon request.
It is also possible to install a vast range of seals according to standard ISO EN 12756 to meet every application need.

Rotors and stators resistant to abrasion.
Enables pumping of highly viscous fluids and with suspended solid particles.
The rotor can be provided in various basic materials and thermally treated or coated to increase duration.
The stators can be configured with various types of elastomers

Connection via the pin to the drive or the bearing unit
The simplest solution for maintenance and enables inverse rotation of the pump The splash ring protects the drive shaft against corrosion, further easing maintenance

VERSION AND OPTION

Casing material
Base materials:
AISI 304, AISI 316

Materials of the sealing shaft
Base materials:
AISI 304, AISI 316

Rotor materials
Base materials:
AISI 420, AISI 304, AISI 316
Heat treatments:
Hardening induction (only on AISI 420)
Coatings:
Hardened Chrome plated HCP
Chrome oxide plasma (ceramic coating)

Stator materials
Base materials:
NBR, food grade NBR, white NBR food grade
EPDM, EPDM food grade, white EPDM food grade
FPM, FPM food grade
HNBR, HNBR food grade
SYLICON
Buna-N (available on select models on request)
HYPALON (available on select models on request)
PTFE (available on select models on request)

Base plates
standard Base
Base with anti-vibration housing (hygienic machine feet)
Base with risers
Skid with lifting devices
Cart for industrial sector (trolley)
Cart for food grade and winery sector
(For details, see the brochure constructive options, equipment and installations)

Connections
DIN 11851
DIN 11864-1 / DIN 11864-2 / DIN 11864-3
Clamp ISO 2852, Clamp ASME-3A, Clamp DIN 32676
Flange UNI 2278 PN16 for pumps at 1 and 2 stage
Flange UNI 2284 or 6084 PN40 for outlet unions for pumps at 4 stage
Flange UNI 2285 PN64 for outlet unions for pumps at 8 stage
Flange ASME B16.5 #150 for pumps at 1 and 2 stage
Flange ASME B16.5 #300 for outlet unions for pumps at 4 and 8 stage
RJT
SMS 1145
Garolla
Macon

Sealing system
Gland packing seal B01
Gland seal with flushing B02 (flushing system required)
Single internal mechanical seal AK9
Single external mechanical seal E0I9
Single mechanical seal with Quench FK9 (buffer-Quench-pot required)
Back-to-back double mechanical seal B1X9 (pressurized flushing system required)
Tandem double mechanical seal T1X9 (buffer / flushing system required)
(For construction details, see the brochure sealing systems and seals)

Protection devices
Temperature probe for dry running protection (standard in the ATEX version)
Flow switch
Pressure switch
Flanged overpressure valve
Hygienic overpressure valve
(For details, see the brochure constructive options, equipment and installations)

Control devices
Control panel
Control panel with inverter
Drive with integrated inverter
(For details, see the brochure constructive options, equipment and installations)

Equipment and optional
Stator heating jacket
Heating jacket for body pump
Stainless steel stator cover
Grinder
CIP Connection integrated on the body pump
Integrated Bypass in the pump construction
Quench Pot flushing
Lantern in stainless steel
Hermetic Lantern
Carter to protect the motorization
(For details, see the brochure constructive options, equipment and installations)

Certifications
CE
ATEX

FEATURES OF USE

Operating range
Flow
Up to 140 m³/h
Pressure
Up to 24 bar for the standard series (48 bar for the series K8)
Temperature
from -40°C until to 150°C

Typical applications
Enology, wine transfer
Milk and diary
Sugar industry
Beverages industry
Breweries
Distilleries
Tomato industry

TABLE OF MODELS

Flow and pressure

Size	Model	Qmax 2 bar [m³/h]	rpm max	P max [bar]
D020	1L1	4,9	1400	6
	05K2	2,5	1400	12
	025K4	0,7	800	24
D025	2L1	10	1400	6
	1K2	5,1	1400	12
	05K4	1,5	800	24
	025K8	0,7	800	48
D030	4L1	14	1000	6
	2K2	7,2	1000	12
	1K4	2,9	800	24
	05K8	1,5	800	48
D040	10L1	22	800	6
	4K2	11,5	800	12
	2K4	4,2	600	24
	1K8	2,4	800	48
	16L1	32,5	800	6
	8K2	16,8	800	12
	4K2EL	11,5	800	18
D060	20L1	39,1	700	6
	10K2	17,2	600	12
	4K4	7,2	500	24
	2K8	4,2	600	48
	30L1	46	700	6
	16K2	21,5	600	12
	10K2EL	17,2	600	18
D120	40L1	65,5	600	6
	20K2	31	600	12
	10K4	11,7	400	24
	4K8	7,3	500	48
	60L1	82	500	6
	30K2	40,5	500	12
	20K2EL	31	600	18
D300	80L1	88	400	6
	40K2	45	400	12
	20K4	21	400	24
	10K8	11,7	400	48
	120L1	120	400	6
	60K2	64,5	400	12
	40K2EL	45	400	18

NOVA ROTORS®
Progressing cavity Pumps

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